



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3394-041
Job Sheet 193001



Part No: D3394-041

Job Qty: 30 pcs

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/19

Job Tracking No:

Due Date: 4/26/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV B IPP Rev: A New Issue 06-01-06 JLM IPP REV:B NOW MADE IN HOUSE 10-03-02 JLM
VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs	DP	4/26/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
150	Packaging 2-1 - Receive - B4B	30 pcs		4/26/19	0.00	0.00	Packaging 2 - 13 - B4B		DP DP APR 26 2019
155	QC 6	30 pcs		4/26/19	0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
160	Handfinish - 1-1 Chemical-B4B	30 pcs		4/26/19	0.00	0.00	Handfinish - 1 - 1 - B4B		
							Handfinish - 1 - 2 - B4B		
							Handfinish - 1 - 3 - B4B		
							Handfinish - 1 - 4 - B4B		
							Handfinish - 1 - 5 - B4B		
							Handfinish - 1 - 6 - B4B		
							Handfinish - 1 - 7 - B4B		
							Handfinish - 1 - 8 - B4B		
							Handfinish - 1 - 9 - B4B		
							Handfinish - 1 - 10 - B4B		
							Handfinish - 1 - 11 - B4B		
							Handfinish - 1 - 12 - B4B		



Container No: S175830



Part: D3394 - 041

Job No: 193001

Serial No/Batch: S175830

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/26/19

N/R					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
168	Powdercoat - 1 White GI(A)- B4B	30 pcs	4/26/19	0.00 0.00	Powdercoat - 1 - B4B	
N/R					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
	169	QC 3	30 pcs	4/26/19	0.00 0.00	QC 3 - 10
						QC 3 - 13
						QC 3 - 15
						QC 3 - 17
						QC 3 - 18
						QC 3 - 2
						QC 3 - 28
						QC 3 - 3
						QC 3 - 30
						QC 3 - 34
						QC 3 - 36
						QC 3 - 41
						QC 3 - 51
						QC 3 - 58
						QC 3 - 59
						QC 3 - 68
						QC 3 - 9
						QC 3 - 40
						QC 3 - 19
170	Small Fab - 2 - B4B	30 pcs	4/26/19	0.00 0.62	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
180	QC 5	30 pcs	4/26/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	

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APR 30 2019

				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
190	Packaging 3-1 - Stock - B4B	30 pcs	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
200	QC 21 - SA	30 pcs	4/26/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

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Pc MAY 02 2019 ST 528

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21 MAY 02 2019
9-89

Part Op **100** - (Purchasing) Issue P.O: 043215 Possible Suplier: Metec MANUFACTURE AS PER DWG C OF C I REQUIRED
 Descriptions: **150** - (Receive & Inspect for Damage & Mat'l Certs)
155 - (QC6- All purchased or subcontracted products)
160 - (Chemical Conversion Coat per QSI005 4.1)
168 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____
 FINISH TIME: _____
169 - (QC3- Inspect Part Finish)
170 - (Small Fab) Assemble as per Dwg D3394
180 - (QC5- Inspect part completeness to step on W/O)
190 - (Identify as per dwg & Stock Location: _____)
200 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3394-1P	Lug	30 pcs (1 ea)	100-Purchasing	5175826
MS35489-93	Grommet	60 Ea (2 ea)	170-Small Fab - 2 - B4B	5119220 X 4
			5150018 X 16 X 20	5150170 X 20
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3394-1P	30	0	0
170-Small Fab - 2 - B4B	MS35489-93	60	120	0
Part Specifications				
Specifications could not be found.				



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D3394-041

Job Sheet 193001



Part No: D3394-041

Job Qty: 12 pcs

Part Name: Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/5/19

Job Tracking No:

Due Date: 4/26/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV B IPP Rev: A New Issue 06-01-06 JLM IPP REV:B NOW MADE IN HOUSE 10-03-02 JLM
VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	4/26/19	4/26/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
170	Small Fab - 2 - B4B	12 pcs	4/26/19	4/26/19	0.00	0.25	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
180	QC 5	12 pcs	4/26/19	4/26/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
190	Packaging 3-1 - Stock - B4B	12 pcs	4/26/19	4/26/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		



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Container No: S175830



Part: D3394-041

Job No: 193001

Serial No/Batch: S175830

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/26/19

Plex 4/5/19 10:11 AM Dart.Renwick.Jennifer

					Packaging 3 - 15 - B4B				
					Packaging 3 - 16 - B4B				
					Packaging 3 - 17 - B4B				
					Packaging 3 - 18 - B4B				
					Packaging 3 - 19 - B4B				
					Packaging 3 - 20 - B4B				
					Packaging 3 - 21 - B4B				
					Packaging 3 - 22 - B4B				
					Packaging 3 - 23 - B4B				
					Packaging 3 - 24 - B4B				
					Packaging 3 - 25 - B4B				
					Packaging 3 - 26 - B4B				
					Packaging 3 - 27 - B4B				
					Packaging 3 - 28 - B4B				
					Packaging 3 - 29 - B4B				
					Packaging 3 - 30 - B4B				
					Packaging 3 - 31 - B4B				
					Packaging 3 - 32 - B4B				
					Packaging 3 - 33 - B4B				
					Packaging 3 - 34 - B4B				
					Packaging 3 - 35 - B4B				
					Packaging 3 - 36 - B4B				
200	QC 21 - SA	12 pcs	4/26/19	0.00 0.00	QC 21 - SA - 21				
					QC 21 - SA - 70				
					QC 21 - SA - 53				
Part Op 100 - (Purchasing) Issue P.O: _____ Possible Supplier: Metec MANUFACTURE AS PER DWG C OF C I REQUIRED Descriptions: 170 - (Small Fab) Assemble as per Dwg D3394 180 - (QC5- Inspect part completeness to step on W/O) 190 - (Identify as per dwg & Stock Location: _____) 200 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
D3394-1	Lug	12 pcs (1 ea)	100-Purchasing	S175826					
MS35489-93	Grommet	24 Ea (2 ea)	170-Small Fab - 2 - B4B						
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Purchasing	D3394-1	12	26	0					
170-Small Fab - 2 - B4B	MS35489-93	24	120	0					
Part Specifications									
Specifications could not be found.									

Plex 4/5/19 10:11 AM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043215



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043215
PO Date: 4/16/19
Due Date: 4/26/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193001	D3394-1P			Lug : Various STC's As Per Dwg D3394 Rev. B	Firmed X30	-	4/26/19 APR 26 2019	30 pcs	0 pcs	30 pcs	\$20.45/pcs	\$613.50

Grand Total: \$613.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 4/16/19 3:25 PM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 25015	Customer Code: DART
Shipment Date: 16-Apr-2019	Phone: (613) 632-9577
Ship Via: Pick up at METEC	PO Number: PO043215
Order Number: 3742	
Order Date: 04/16/19	Terms: Net 60 Days

----- Quantity -----							
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u> <u>Job Number</u>
1	30	30	0	0	EA	D3394-1P Lug alodined & painted as per QSI005	B 3742-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
30	D3394-1	Lug	B	B115529	0128395	43215

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.



METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, April 17, 2019